

= 1 sq foot

## General Setup Instructions

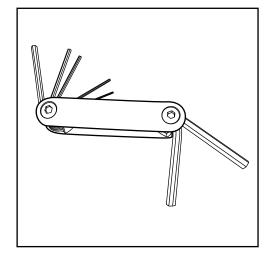
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

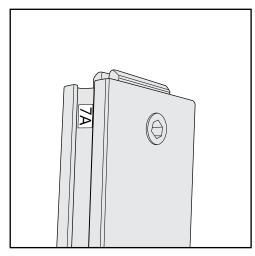
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



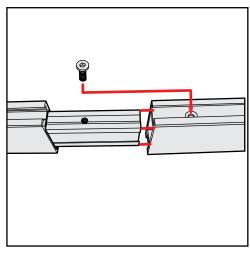
Hex Tool - Essential for Assembly



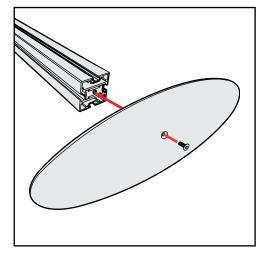
Part Identification - Numbering



# MARNING



Spline Connection



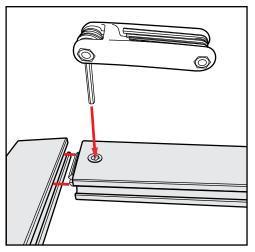
**Base Plate & Extrusion Connection** 



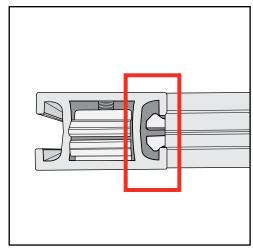
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



**Extrusion & Lock Connection** 

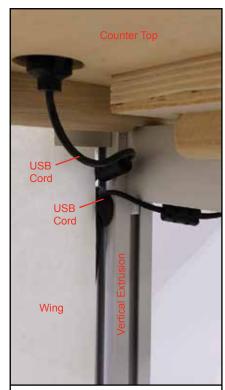


**Engaged Lock** 

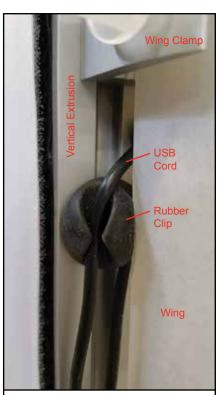


**ALL CONNECTIONS MUST** BE TIGHTLY SECURED

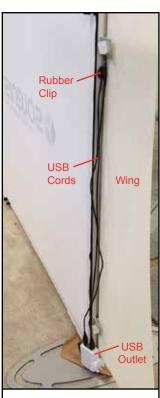
Keep rubber clip attached to vertical extrusion.



Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.



Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.

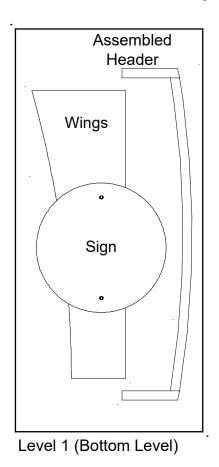


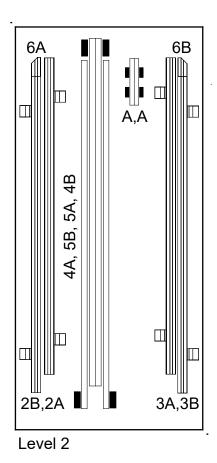
Cords will hang down to USB outlet.

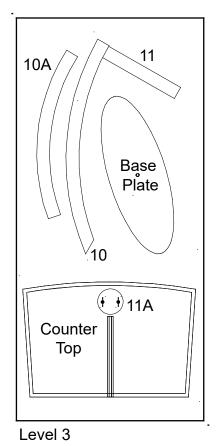


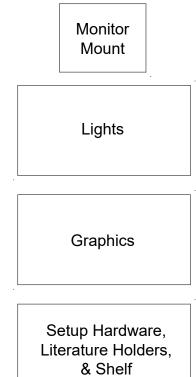
Plug USB cords into USB outlet.

# Top View of Each Level

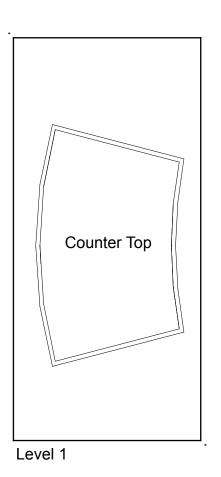


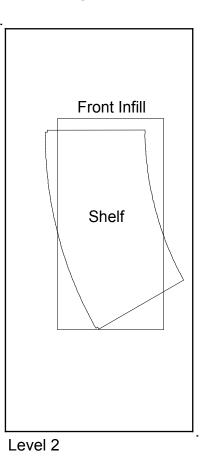


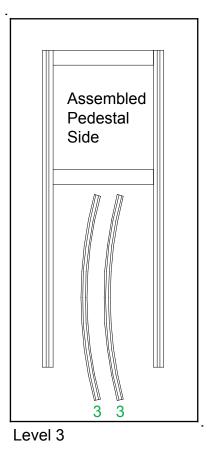


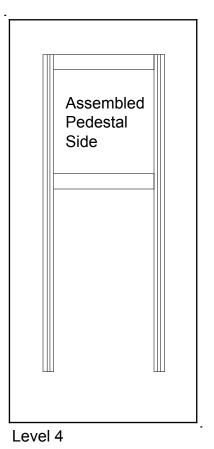


# Top View of Each Level





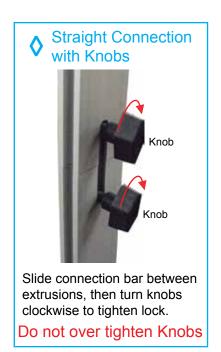




## Order #XXXXX Backwall Assembly

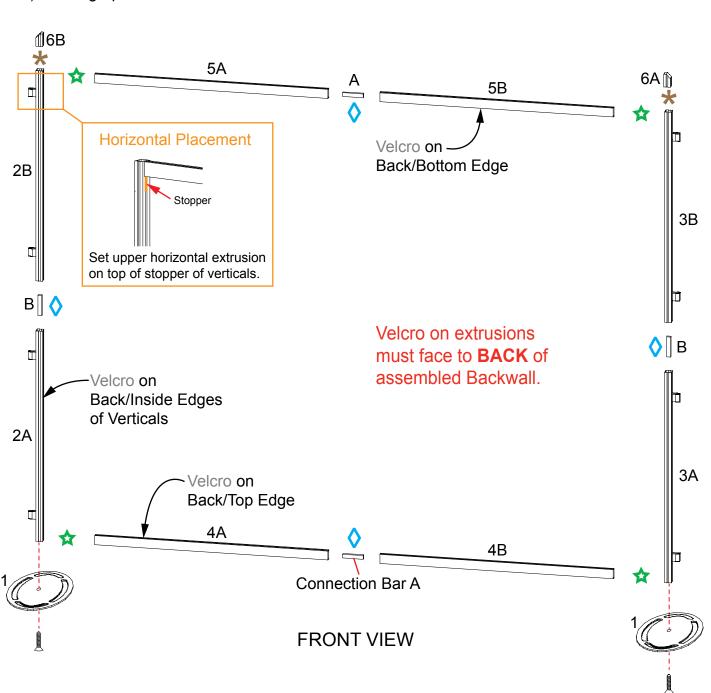
| Item  | Qty. | Description              |
|-------|------|--------------------------|
| 1     | 2    | Base Plate               |
| 2A,2B | 1,1  | 42" Vertical Extrusion   |
| 3A,3B | 1,1  | 42" Vertical Extrusion   |
| 4A,4B | 1,1  | 45" Horizontal Extrusion |
| 5A,5B | 1,1  | 45" Horizontal Extrusion |
| 6A,6B | 1,1  | 2.5" Angle-Cut Vertical  |

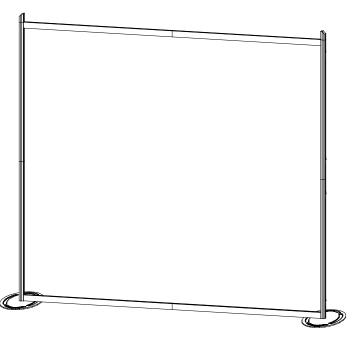




#### Steps:

- 1) Attach base plates [1] to lower verticals [2A,3A], using bolts.
- 2) Connect verticals [3A,3B] and [2A,2B] with connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A,4B] and [5A,5B] with connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect vertical assemblies [2A,2B,3A,3B] with horizontal assemblies [4A,4B,5A,5B]. See Corner Connection with Knob detail.
- 5) Connect canopy mounts to [2B] and [3B]. See 2.5"h Angle-Cut Vertical Attachment detail.
- 6) Attach graphics to Velcro on back side of frame.

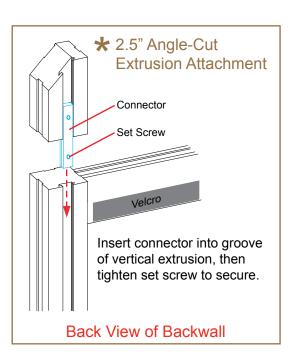




Completed Backwall Assembly

Keep extrusions [6A] and [6B] attached to [2B] and [3B] when packing.

Keep A10 clamps attached to [2A] [2B] [3A] and [3B] when packing.

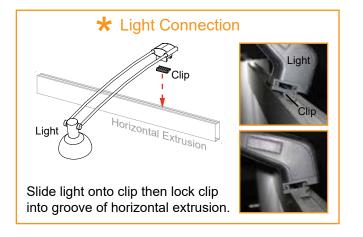


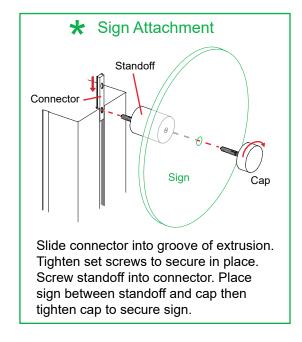
SACACAWEA<sup>®</sup>

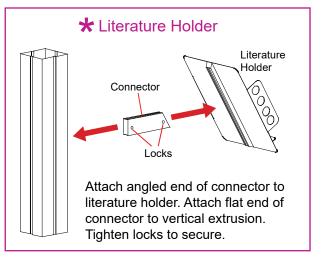
## **Order #XXXXX** Backwall Attachments

#### Steps: Item Qty. Description 7/8/9 1/1/1 Header Frame 1) Connect lights to top horizontal extrusions [5A/5B]. See Light Connection detail. 2) Attach assembled Header Frame and connect graphic. 10 30.2" Curved Extrusion 10A 3) Attach extrusions [10/11] and shelf to vertical [2A]. Support Leg 12.184" Horizontal Extrusion 11 4) Attach support leg [10A] to curved extrusion [10]. 5) Attach flange plate [11A] to top of curved extrusion [10], using bolt. 11A **Counter Mounting Plate** 6) Attach counter top to counter mounting plate [11A]. See Counter Attachment sheet. 7) Route USB cords from counter top. See USB Cord Management sheet. 8) Attach wings to A10 clamps. See Clamp Attachment detail. Keep header 9) Attach monitor mount to vertical [2B], using bolts. See Monitor Mount detail. frame assembled, 10) Attach sign to vertical extrusion [3B]. See Sign Attachment detail. when packing. 11) Attach literature holders to [3A/3B]. See Literature Holder detail. Velcro on extrusions must face to **BACK** of assembled Header. Wing Clamp Attachment Clamp ★ Monitor Mount 2B Wing 3B Mount Screw 1) Slide connector of clamp V4 Connectors into extrusion groove. 11A 🖘 2) Tighten set screw when A10 is in desired location. 3) Insert wing into clamp. 2A Slide connectors into groove 4) Tighten knob on clamp of extrusion. Tighten set screws to secure wing in place. Shelf to secure connectors in place. Attach monitor mount back plate to extrusion, using bolts. Keep curved extrusion [10] and 10 Knob horizontal [11] assembled. Keep A10 clamps Wing attached to verticals 10A Wing

**FRONT VIEW** 





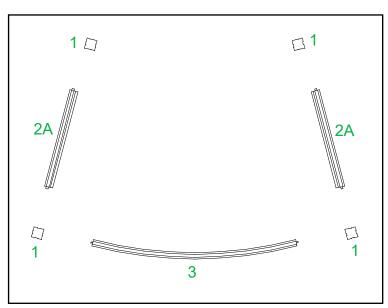


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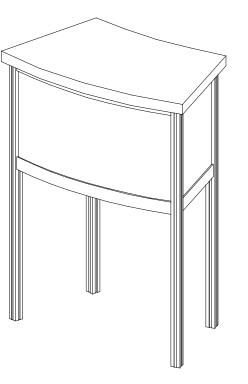
| Item | Qty | Description                  |
|------|-----|------------------------------|
| 1    | 4   | 38" S40 Vertical Extrusion   |
| 2,2A | 2,2 | 12" Z45 Horizontal Extrusion |
| 3    | 2   | 25" Z45 Horizontal Extrusion |

### Steps

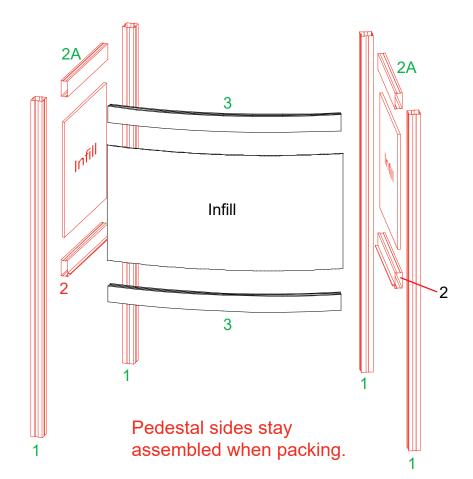
- 1) Attach horizontals [2] and [2A] between verticals [1], with infills between.
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
- 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].



Top View



Completed Pedestal Assembly



## \* Extrusion Lip

Extrusions [2] have a lip for the shelf to rest upon.



